EQUIP. TYPE ~~R390A/URR~~ EXP. NO.

~~COL 540 7490 002~~

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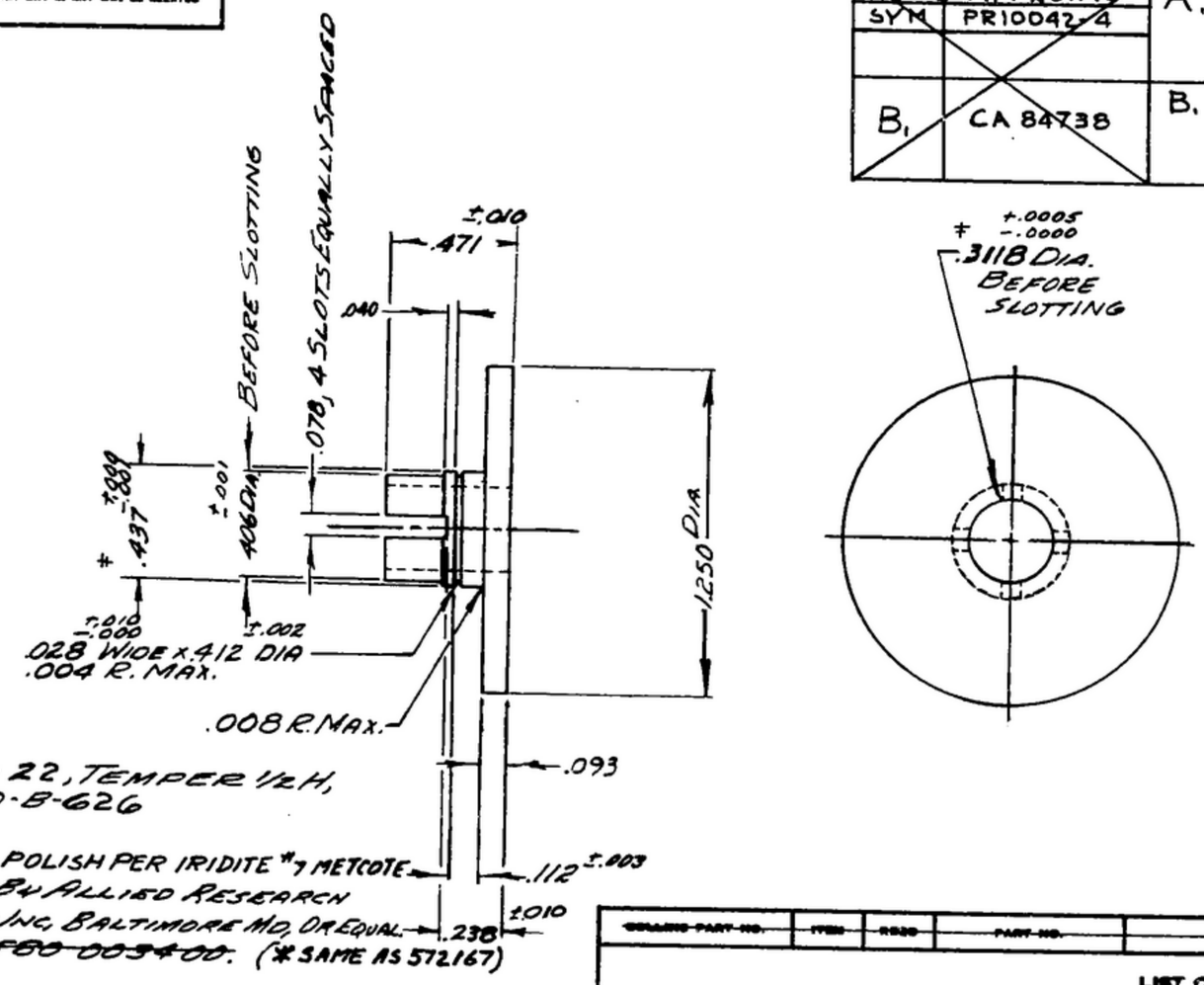
*FOR INFORMATION ONLY. CONTRACTOR MAY AT HIS OPTION DEVIATE FROM THESE PROCESS DETAILS.

~~*SWE APPROVAL~~	
~~SYM~~	~~PR10042-4~~
~~B1~~	~~CA 84738~~

REVISIONS

SYM	DESCRIPTION	DATE	APPROVAL
A1	A1 ADDED "IRIDITE #7 TO FINISH NOTE	8 OCT 59	42428-PC 59-A1-51 REV'D PME
B1	B1 COMP 22 WAS COMP 24 QQ-B-626 WAS QQ-B-613	7 APRIL 59	42428-PC 59 REV'D PME



NOTES:

1. DIAMETERS MARKED ‡ MUST BE CONCENTRIC WITHIN .003 T.I.R.
2. PART MUST BE FREE OF BURRS.

(B1) BRASS, COMP 22, TEMPER 1/2 H, PER SPEC QQ-B-626

(A1) FINISH: CHEMICAL POLISH PER IRIDITE #7 METCOTE PROCESS BY ALLIED RESEARCH PRODUCTS INC, BALTIMORE MD, OR EQUAL. ~~*COLLINS 580 003400.~~ (*SAME AS 572167)

~~COLLINS PART NO.~~	~~ITEM~~	~~REQD~~	~~PART NO.~~	~~DESCRIPTION~~	~~MATL~~	~~MATL SPEC~~

LIST OF MATERIAL ~~COLLINS PART NO. 558 0278 002~~

~~COLLINS NO.~~	~~QTY~~	NEXT ASSY	USED ON
~~558 0317 003~~	~~1~~	SM-C-248968	SC-DL-248775

APPLICATION

DRAWN R.B.B. CHECKED [illegible] APPROVED

UNLESS OTHERWISE SPECIFIED:
DECIMAL DIMENSIONS INCLUDING HOLE SIZES MAY VARY ±.005
FRACTIONAL DIMENSIONS INCLUDING HOLE SIZES MAY VARY ±1/64
MACHINED ANGLES MAY VARY ±.1°
SHEARED ANGLES MAY VARY ±.25°
BROKEN ANGLES MAY VARY ±1.°
ECCENTRICITY BETWEEN ANY DIAMETERS ON THE SAME CENTERLINE SHALL NOT EXCEED .010 TOTAL INDICATOR READING.
ALL DIMENSIONS ARE FINISH DIMENSIONS INCLUDING APPLIED FINISH AND ARE GIVEN IN INCHES.

~~COLLINS RADIO CO.~~ ~~CEDAR RAPIDS IOWA~~ 14214-PH-51-93

SIGNAL CORPS

REVIEWED PME

APPROVED HLY PME

DATE 6 DEC 55 SCALE 2/1

HUB-LOCKING PLATE

DEPARTMENT OF THE ARMY SIGNAL CORPS ENGINEERING LABORATORIES

FORT MONMOUTH NEW JERSEY

SM-B-248929

PD-794—074-2071-10—A4705—220507

WHEN REFERRING TO THIS DRAWING STATE DRAWING NO., APPLICABLE ISSUE SYMBOL, IF ANY, AND DATE